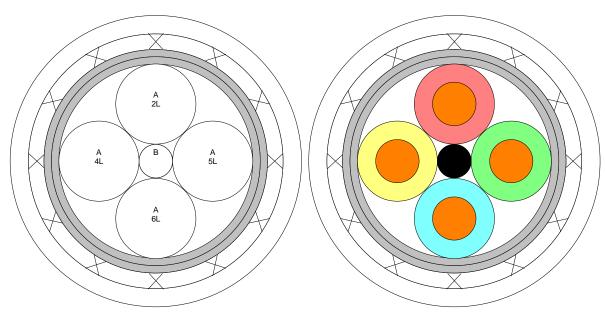


Specification Control Drawing

CEC-RWC-18664				
4 conductor cable				
Issue N - 6/12/2015				

Identification, colors & marks

Cross section



Components

ID	Quantity	Part number	Description
A	4	RAYFOAM-H2444C4	Dielectric
В	1	FEP Filler .018	Filler

Cable

Outer	Description	Thickness		OD	
	-	Inches	mm	Inches	mm
Layer 1				0.106	2.68
Wrap	Fluoropolymer Wrap .002"	0.004	0.10	0.114	2.88
Wrap	AIPET .002"- AI. facing out	0.004	0.10	0.122	3.09
Shield	Round tinned copper 38 awg regular	0.009	0.22	0.139	3.52
Jacket	FEP clear	0.010	0.25	0.159	4.03
Cable OD tolerance				+ 0.006	+ 0.15
				- 0.006	- 0.15
Specification	Raychem Spec.1200				
Weight	21.56 lb/kft	32.14 Ko	o/Km		

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Continued						
Physical properties						
Jacket elongation	200% minimum					
lacket tensile strength	2000 psi minimum					
Shield Coverage	85% minimum					
Vrap (each)	25% (minimum) overlap					
Marker Tape	There shall be a marker tape under the jacket: "RAYCHEM CEC-RWC-18664					
	06090 A - B". every other mark is an inverted mirror image.					
	The orientation of the tape shall be as follows:					
	The "A" end components shall be Red, Green, Blue and Yellow in a clockwise					
	direction.					
	The "B" end components shall be Red, Yellow, Blue, and Green in a clockwise direction					
nvironmental properties						
lammability	Shall meet the requirements of FAR Part 25, Appendix F, Part I when tested in accordance with the 60 degree test specified therein.					
Electrical properties						
oltage withstand (dielectric)	1000 volts (rms) conductor to conductor and shield					
	500 volts (rms) shield to shield when applicable per NEMA WC 27500.					
	Coax components to their own SCD.					
acket Flaws	Spark Test: 2.5 kV (rms)					
	Impulse Dielectric Test: 6.0 kV (peak)					
Additional Electricals	See Page 3					
Notes						
Colors	Color code designators shall be in accordance with MIL-STD-681.					
oimensions	Dimensions are in inches, and unless otherwise designated, are nominal.					
Export License Note	The information contained on this drawing may be subject to International Traffic in Arms Regulations (ITAR) or Export Administration Regulations (EAR) controls and may not be disclosed to any foreign person or firm, including foreign persons employed by or associated with your firm, without first complying with all					
	requirements for obtaining an export license if applicable.					
dentification, Colors & Marks	The following is the key to the descriptions in the left hand view of the cable on					
	Page 1.					
	Line 1: Identifies the component per the components' ID list.					
	Line 2: Color codes.					
	Line 3: Mark on component "-" mark on component jacket.					
linimum length	Cable will be supplied in 50 ft. minimum lengths unless otherwise specified.					
Part Number Note	Other codes and suffixes may be added to the Part Number as necessary, to capture any additional requirements imposed by the purchase order					
Specification Information	This drawing is the property of Tyco Electronics Corporation and may not be used					
-	for any purpose other than for that which it is supplied without the express written					
	authority of Tyco Electronics Corporation.					
Trademarks	Raychem, Rayfoam, TE Connectivity, TE connectivity (logo) and TE (logo) are tradema					

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	Insertion Loss dB/100m	RL dB/100m (min)	NEXT dB/100m (min)	Propagation Delay ns/100m (max)
Frequency	(typical/maximum)			
1 MHz	2.2/2.8	20.0	65.3	570
4 MHz	4.5/5.5	23.0	56.3	-
8 MHz	6.2/7.8	24.5	51.8	-
10 MHz	6.8/8.7	25.0	50.3	-
16 MHz	8.5/11.1	25.0	47.3	-
20 MHz	9.8/12.5	25.0	45.8	-
25 MHz	11 /14.1	24.2	44.3	-
31.25 MHz	12.3/15.8	23.3	42.9	-
62.5 MHz	18.6/22.9	20.7	38.4	-
100 MHz	24.8/29.7	19.0	35.3	538

TABLE I (Electrical Parameters)

Note: Values in Table I for RL and NEXT are for reference only. Actual values shall be determined utilizing the formulas in ANSI/TIA-568-C.2.

Capacitance:13.0 pF/ft. (nominal) at 1 kHz.Impedance: $100 \pm 10 \text{ ohms at 1 to 100 MHz.}$ Electrical Testing:In accordance with ANSI/TIA-568-C.2.

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